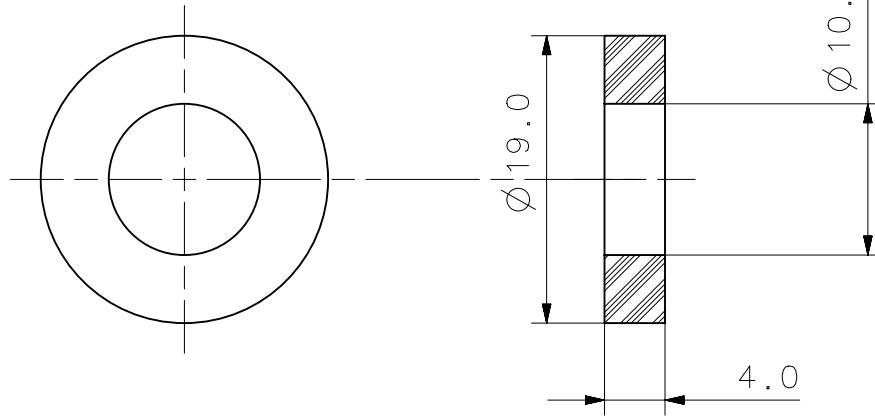




AA MATERIAL :-

- 1) NITRILE RUBBER AS PER M & M STANDARD G-00-0509, TYPE-6.
- 2) LOW TEMPERATURE COMPRESSION SET AT -40°C FOR 22 HRS = 35% MAX.

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.					MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.				
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989					E.R. / PROC.REQ.NO : P-3420		PART NO. : 001121752R3 AA		
DIMENSIONS									
LINEAR IN mm.	OVER UPTO	0.5 3	3 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000
f FINE (X.XXX)		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM (X.XX)		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE (X.X)		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE (X)		-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.	OVER UPTO	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		-	10	50	120	400			
		10	50	120	400	-			
f FINE (X.XXX)		±1°	±0° 30'	±0° 20'	±0° 10'	±0° 5'			
m MEDIUM (X.XX)		±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'			
c COARSE (X.X)		±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'			
v VERY COARSE (X)		±3°	±2°	±1°	±0° 30'	±0° 20'			
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.									
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY				
IF IN DOUBT, ASK			DO NOT SCALE		DRG SIZE : A4		ALL DIMENSIONS ARE IN mm.		
CHECK ORG WITH LATEST CHANGE No									

MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.				
E.R. / PROC.REQ.NO : P-3420		PART NO. : 001121752R3 AA		
PART NAME : WASHER				
MATERIAL : -----		HEAT TREATMENT : -----		
CAD ENGG.	NAME	SIGN	DATE	FIRST USED TRCR. MODEL B-27 &444 TRACTOR
DESIGNER			11-01-80	SCALE 1:1
CHECKER	PANCHAL		18-01-80	SHEET 1 OF 1
APPR.BY				UNIT QTY. : 1
				WEIGHT :0.001kg.

			MATERIAL NOTE REVISED				
ER17C0004325	AA		PART NO WAS 001121752R2	PRP	NVC	RAW	28.06.2017
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE